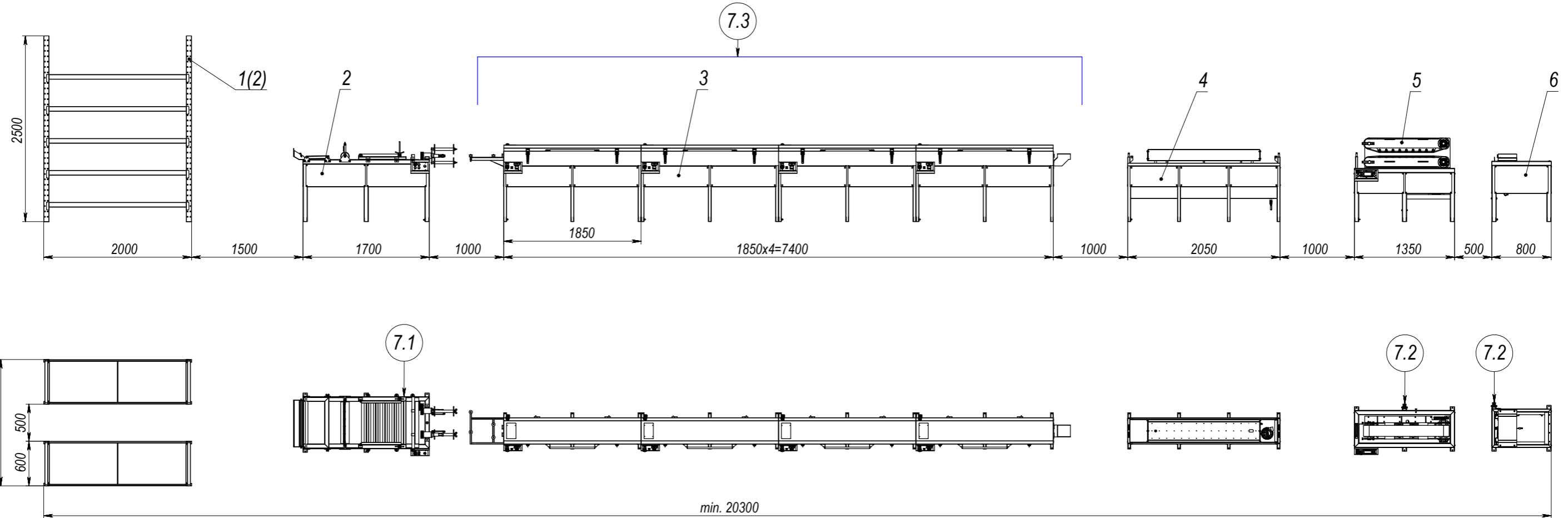
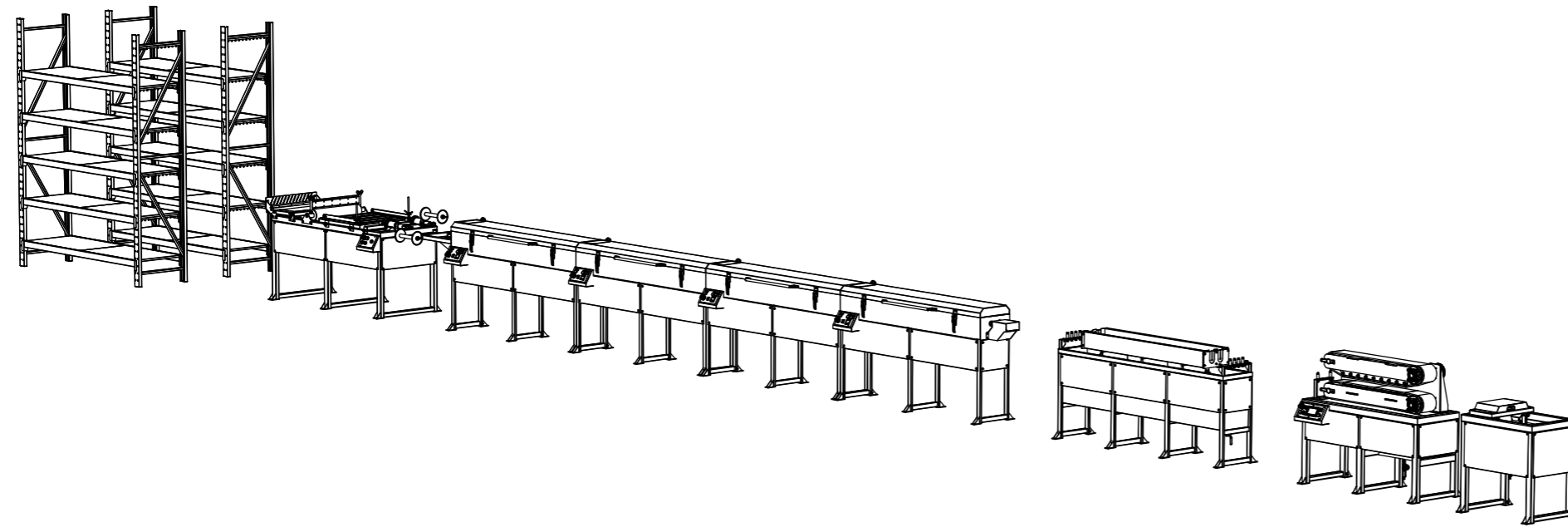


ITEM №	PART NUMBER	DESCRIPTION	QTY.
1		Creel	2
2	CT.3076.003	Impregnation and rib winder module	1
3	CT.0651.003	Curing oven	4
4	CT.0621.006	Cooling module	1
5	CT.3034.002	Pulling device	1
6	CT.0417.001	Cutting device	1



1. Assemble the production line on a flat concreted platform. Line alignment error in any plane no more than 5 mm.
2. Fix the parts of production line by anchor M12x200.
3. Ground the parts of production line.
4. Installation of electrical cables must comply with the electrical circuit diagram.
5. Lay electrical cables in the cable channel.
6. To lay rebar into coils, it is necessary to use additional equipment (not included in the delivery set), manual coiler for rebar 6-10 mm and automatic coiler for rebar 4-10mm..

7. To ensure the operation of production line, energy carriers with the following characteristics are required:
  - 7.1 Three-phase grid 380 V ± 10% with a frequency of 50 ± 1 Hz, - input power 15 kW.
  - 7.2 Compressed air line with a pressure of 0.6 - 0.8 MPa.
  - 7.3 Exhaust ventilation providing at least 20 air exchange rates. Install the ventilation system above the stoves (not included in the delivery set).

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Drawn by: <b>Cujba</b>	Date: <b>06/04 2024</b>	Description: <b>CT2 FRP REBAR production line</b>
Checked/Approved by: <b>Tifoi</b>	Date: <b>06/04 2024</b>	Drawing Number: <b>CT.0419.004</b>
Approx Weight:	Revision: <b>A</b>	Document Type: <b>Installation drawing</b>
Sheet Size: <b>A2</b>	Scale: <b>1:50</b>	Sheet: <b>1 of 1</b>
		Unless Otherwise Stated: Linear Tol.: ±0.2 Angular Tol.: 0°15' Surface Finish: Ra12.5 All Dimensions: mm

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